

**Part Number: PT747-00070**

**NOTE:** Part number of this accessory may not be the same as the part number shown.

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	WINDOW GRAPHIC-HYBRID SYNERGY DRIVE

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		

**Conflicts**

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**Recommended Tools**

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
Squeegee	4" (3M™Gold)
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
Installation Tools	Notes
Lint Free Rags	
Spray Bottle	For wetting agent
Special Chemicals	Notes
Cleaner	3M™ Prep Solvent-70
Wetting Agent	Diluted Liquid Dish Detergent (e.g. "Joy") 2 drops (4-5 ml.)/1 quart water.

**General Applicability**

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**Recommended Sequence of Application**






Item #	Accessory
1	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

### 1. Installation Temperature.



- (a) Part and vehicle surface temperature must be maintained between 65°F and 90°F for optimum installation. Store parts flat at room temperature in a clean dry place.

### 2. Clean the Vehicle Surface.

- (a) Clean the entire application surface to remove grease and wax. Use 3M™ Prep Solvent-70 and clean lint free rag.
- (b) When cleaning with 3M™ Prep Solvent-70.



- (1) Always use a clean (lint free scratch resistant) soft cloth (or wipe), and clean a small area at a time (~3 ft. x 3 ft. max.).

(2) Shake well.

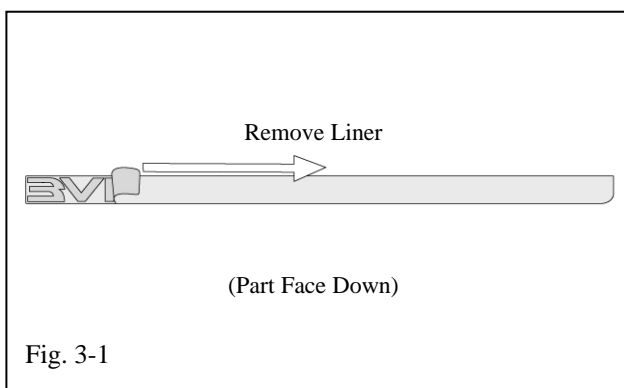
- (3) Apply 3M™ Prep Solvent-70 to cloth or wipe. Do not spray cleaning solution directly on any vehicle surfaces.

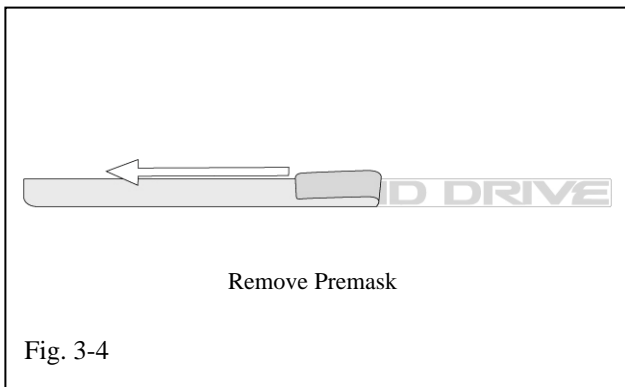
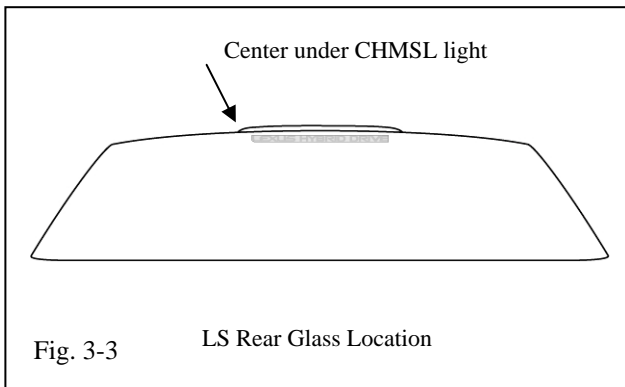
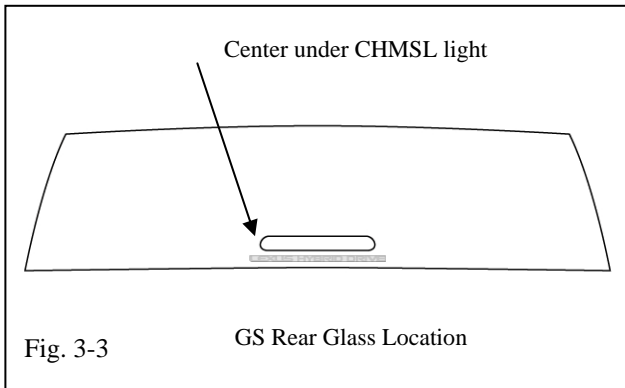
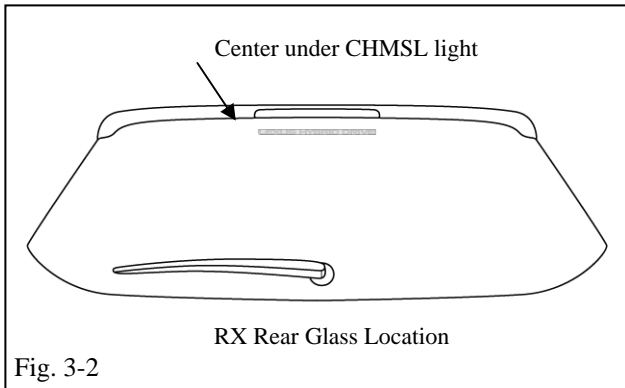


- (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry.

### 3. Installation of Lexus Hybrid Drive Graphic.

- (a) Place part face down on clean flat surface. Remove entire liner. (Fig. 3-1).
- (b) Spray vehicle glass and adhesive side of decal with soap and water solution.





(c) Locate graphic as shown on appropriate vehicle. Do not smooth graphic with hands. Make sure part is facing up. (Fig. 3-2 to 3-5)



(d) After placing decal in proper location, use long smooth overlapping strokes with squeegee from center outwards.


(e) Let decal stand for five minutes. Carefully remove premask paper 180° against itself. (Fig. 3-4).

(f) Dry off vehicle with clean lint free rag.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Accessory Function Checks

- Proper adhesion – Visual
-   Proper adhesion – Physical
  
- Proper alignment – Cross-Car

Look For:

Look for bubbles, loose and lifting edges.

With light pressure rub hand over top of part and if crackling sound occurs, reapply premask to area and resqueegee. If bubbles cannot be worked out to the nearest edge, pierce with pin or air release tool.

Decals should be centered under CHMSL light within +/-2 mm.